

KP-ARP Head Studs

Thank you for your purchase of KP-ARP head studs. To install these studs, please make sure to clean studs, nuts and OEM head washers (These are being reused).

1. Apply assembly lube generously to the M11 threads that will be threaded into the cylinder head.
2. Torque studs to 106 inch.lbs into cylinder head.
3. Clean cylinder deck with brake cleaner, make sure this dries before installing head gasket.
4. Install head gasket.
5. Clean cylinder head deck and install.
6. Install washers with the curved surface facing upward.
7. For stock engines or slightly modified, please use a generous coating of royal purple assembly lube on threads. For racing or high performance applications, please use ARP thread lubricant.
8. Torque to the following specs (Start from the center and work out. Each bolt is numbered on the head casting):

15F/SXR/Ultra LX

1st Pass 17 ft.lb

2nd Pass 43 ft lb

3rd Pass 43 ft.lb

Thank You!

This manual is property of kawiperformance.com, do not copy