

KP-ARP Head Studs

Thank you for your purchase of KP-ARP head studs. To install these studs, please make sure to clean studs, nuts and OEM head washers (These are being reused).

1. Apply assembly lube generously to the M11 threads that will be threaded into the cylinder head.
2. Torque studs to 106 inch.lbs into cylinder head.
3. Clean cylinder deck with brake cleaner, make sure this dries before installing head gasket.
4. Install head gasket.
5. Clean cylinder head deck and install.
6. Install washers with the curved surface facing upward.
7. For stock engines or slightly modified, please use a generous coating of royal purple assembly lube on threads. For racing or high performance applications, please use ARP thread lubricant.
8. Torque to the following specs:

250/260/300

1st Pass 17 ft.lb
2nd Pass 51 ft lb
3rd Pass 51 ft.lb

310

1st Pass 26 ft.lb
2nd Pass 42 ft.lb
3rd Pass 42 ft.lb

Thank You!

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